American Chemical Society

ACS GCI Pharmaceutical Roundtable





Green Chemistry

Pharmaceutical Roundtable

Acid/Base Selection Tool

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USING THE ACID/BASE SELECTION TOOL





- The Acid/Base Selection tool is similarly formatted to the ACS GCIPR Solvent Selection Tool
- This guide will outline how to use the tool and explain the different tabs of the tool
 - Functional Groups
 - Physical Properties
 - EHS
 - Clean Chemistry
 - Greenness
 - Acid/Base List
 - Filter Summary





The User Interface

- The online tool is built around Tableau[™]
 - Graphical distribution of acids and bases across pKa values (water and MeCN)
 - Note that materials which do not have a pKa (MeCN) listed in the data set can only be seen on the 'Acid-Base List'







Functional Groups

This first tab of the tool allows filtering by functional groups

E.g. the user may wish to find amine bases, or avoid halogenated materials

Change the relevant filters in the Functional Groups from ALL to Y or N

Combination of filters can be applied e.g. must be a carboxylic acid but no halogen functionality







Functional Groups

- The resulting plot shows the acids/bases that meet the selected criteria
- Hover over each point to obtain the details of the material
 - Note some materials may not be displayed if pKa data in **both** MeCN and water not available
 - Use 'Acid-Base list' to see all the materials meeting the selected filters
- Tableau tools allow you to undo, reset the view, download







Physical Properties

- Alter numerical filters for boiling point and/or melting point by moving the sliders or typing numerical values
- Boiling point/melting point can be adjusted to identify materials that meet the processing requirements







EHS, Clean Chemistry and Greenness

- These sections score the acids and bases in the tool on:
 - EHS
 - Clean Chemistry
 - Greenness
- Red colour indicates the most undesirable materials to use
- See *Green Chem.*, 2015, 17, 945-949 for further details







Acid-Base List

- List shows all of the acids and bases that meet all filters which have been applied
 - Acids in blue and bases in yellow
- To see the full list, use the reset button at the bottom of the screen
 - 101 materials present in the current version of the tool

Fund	ctional Groups	Physical Properties	EHS	Clean Chemistry	Combined Scope	e Acid-Base List	Filter Summary
ACS List of Mater			of Acid-Base rials		Acid	Materials Select	ted: 118
					Bace	Acid-Base	
					buse	(AII)	•
ID	Material	C	as #	pKa1 (water)	Boiling pt / °C (DeriI	Melting pt / °C (De., P	redicted Solubility.
51	N,N-Dimethylanili	ne 12	21-69-7	5	193	2	7
52	4-Methoxyaniline)4-94-9	5	240	56	8
53	Methylamine		4-89-5	11	-6	-93	32,243
54	Ethylamine		5-04-7	11	17	-81	21,363
55	n-Propylamine		07-10-8	11	48	-83	10,413
56	i-Propylamine		5-31-0	11	33	-95	11,368
57	n-Butylamine)9-73-9	11	78	-49	3,621
58	i-Butylamine		3-81-9	10	64	-85	4,077
59	s-Butylamine	13	3952-84-6	11	63	-72	5,266
60	t-Butylamine	75	5-64-9	10	46	-67	723
61	Benzylamine		00-46-9	9	184	10	1,186
62	2 Cyclohexylamine		08-91-8	11	134	-17	1,069
63	Ethanolamine		41-43-5	9	170	10	67,063
64	Ethylenediamine		07-15-3	10	118	9	53,014
65	Hexamethylenediamine		24-09-4	11	204	42	16,854
66	Dibutylamine		1-92-2	11	159	-62	451
67	Diethylamine		09-89-7	11	55	-50	21,473
106	3-Aminobenzoic acid		9-05-8	5	353	172	683
107	4-Aminobenzoic a	acid 18	50-13-0	5	340	186	683
145	1-(o-Tolyl)biguani	de 93	3-69-6		411	145	
146	1,1,2,3,3-Pentamethylguanidine		3439-84-4	16	210	0	45,203
147	7 2-t-Butyl-1,1,3,3-tetramethylguani		9166-72-1	14	0	0	7,992
148	7-Methyl-1,5,7-tria	zabicyclo[4.4.0] 84	4030-20-6		0	0	1,938
1.40	4.2 Dimothul 4.4 F	6 totrobudropur 4	174 06 0	10	102	72	0.001





Filter Summary

- Contains all filter selections in the tool
- May be a useful place to start for users with multiple filters to apply
 - Can apply multiple filters without moving between tabs in the tool
 - Then once filters are applied, move to the Acid-Base list or other tabs to visualise the suitable materials









WHAT HAPPENS NEXT?





What Happens Next?

- Encourage member organisations and the wider community to use the tool to enable acid and base selection
 - Feedback to be collected from users
- Further develop the tool by including more materials and more data
 - Call for any member companies who have data sets which could be included in the next version